

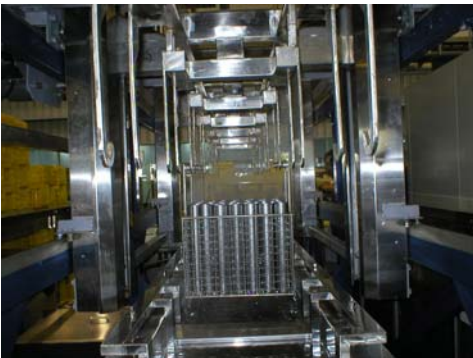
Micro-Nice[®] BIO 3 MEX RP 1 in lieu of Trichlorethylene solution to clean steel parts



1 Ultra sonic cleaning machine consists of four cleaning chambers, 1 blow drying chamber and 1 oven chamber.



2 Use 1:20 mixture of RP 1 @ 65° C in 1st and 2nd chambers where ultrasonic cleaners are also used to speed up the cleaning process.



3 The mechanical arm lifts up the workpiece basket to be cleaned in all chambers in sequence. Each chamber requires 3 minutes of cleaning time.



4 The work pieces are cleaned and are ready for the next process.